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cpc Europa GmbH Industriepark 314, D 78244 Gottmadingen, Germar TEL:+49-7731-59130-38 FAX:+49-7731-59130-28

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cpc

COC CHIEFTEK PRECISION CO., LTD.

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# solutions 📑 components

## advancing innovation since 1984



The current five significant trends in the robotics industry are 1. Smart learning.

- 2. Autonomous movement.
- 3. Implement into new markets.
- 4. Energy saving.
- 5. Reduce reliance on labor.

cpc Chieftek Precision Co., Ltd. has always been an essential player in the industrial supply chain. cpc uses self-developed DD motors, mechanical components, drives, and encoders to provide small-sized robotic arms in the market to achieve automation goals in energy saving, mobility, and new market applications.

Tired of the unchangeable production lines?

**Rearranging production lines anytime** you want to?

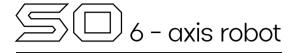
**Executing multiple different commands** at the same time?

Let cpc's miniature robots help you! Super small & super light! Your best choice to maximize the flexibility and efficiency of your production lines!



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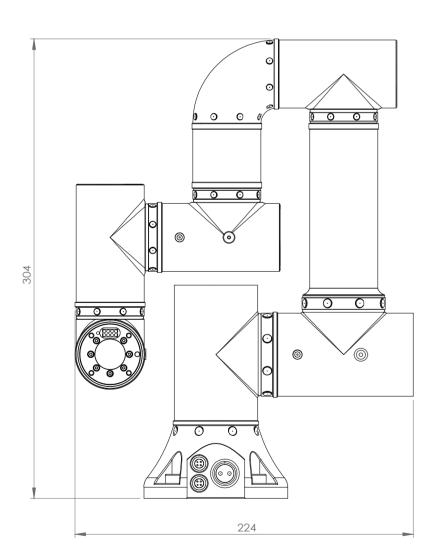


- Small footprint
- Lightweight
- Class-leading repeatability
- Collaborative
- Folding design
- Low noise
- Class-leading torque motor
- encoder
  - Brakes in all axes
  - Internal cable arrangement

- High performance servo drive

- High resolution optical absolute

- Tool I/O port
- Side connection / Bottom connection





/#

Unit: mm 00 88 000

#### **Specifications**

lt	em	Unit	SO	
Rated payload		kg	0.5	
***Max. payload		kg	1	
Deach	Vertical	mm	446	
Reach	Horizontal	mm	370	
*Repe	atability	μm	+/- 10	
We	eight	kg	4	
Powe	r supply	V,A	48 Vdc, 5A	
Bro	akes	Axis	1,2,3,4,5,6	
Comm	unication		TCP/IP, Modbus TCP to controller/ EtherCAT to robot	
		J1 (Base)	+/- 360°	
		J2 (Shoulder)	+/- 360°	
		J3 (Elbow)	+/- 360°	
Max. mo	tion range	J4 (Wrist)	+/- 360°	
		J5 (Wrist)	+/- 360°	
		J6 (Wrist)	Infinite	
		J1 (Base)	180°/sec	
		J2 (Shoulder)	154°/sec	
**Мах	. speed	J3 (Elbow)	180°/sec	
IVIUA	. speed	J4 (Wrist)	288°/sec	
		J5 (Wrist)	324°/sec	
		J6 (Wrist)	324°/sec	
*Max. T	CP speed	mm/s	600	
IP protec	ction rating		IP54	
Product Safety Certification		EN ISO 12100 EN ISO 10218-1 EN 60204-1 EN ISO 13849-1 ISO/TS 15066 ISO/DIS 10218-1.2		
*				

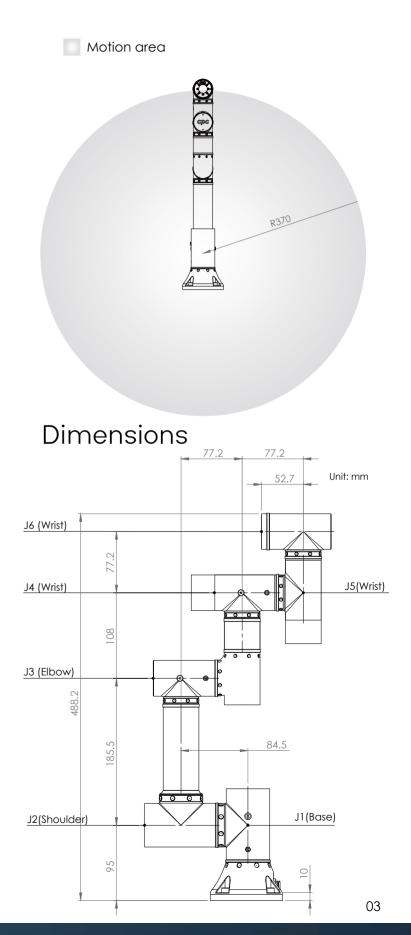
When the temperature of the robot is constant.

\*\* The maximum speed depends on the center of mass offset.

\*\*\* Available to 80% motion area

<u>4 x Ø 6.6 THRU</u> P.C.D. Ø80

The S0 is the smallest collaborative robotic arm on the market today, with an arm weight of just 4kg and a maximum payload of 1 kg. The small size and light weight allow S0 to move flexibly even in the narrow space and can change the best mode and position at any time to meet the needs of the production line. The unique folding design creates multiple path planning opportunities for greater movement efficiency.



# Acreoz

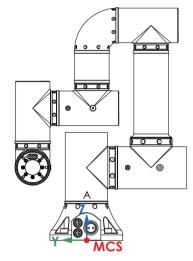
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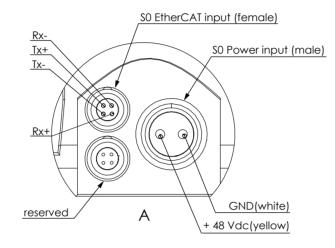
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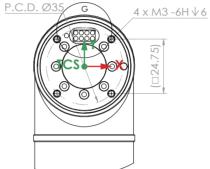
#### S0 power/signal input and MCS Coordinate System

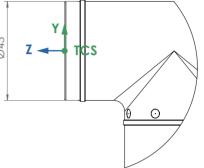
#### Side connection





# SO end connection dimensions and TCS coordinate System



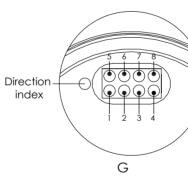


TCS Coordinate System

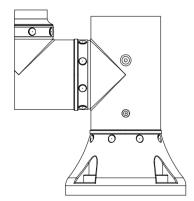
#### Tool I/O port

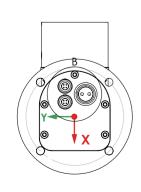


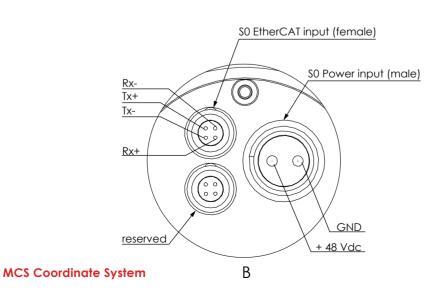
Corresponding pogo pin connector attached











## cpcRobot 6 - axis robot

Unit : mm

#### Pin definition

Number	Definition	Description
1	Grounding	Grounding
2	AI-0	analog input (0~10V)
3	DI-0	digital input
4*	DO-0 or power or ground	Digital output or 0/12/24 V or ground
5	Power	0/12/24 V
6	Al-1	analog input (0~10V)
7	DI-1	digital input
8*	DO-1 or power or ground	Digital output or 0/12/24 V or ground

\* The user can set the output signal as PNP, NPN, or pull/push via the interface.



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#### 6 - axis robot

#### - Small footprint

- Lightweight
- Class-leading repeatability
- Industrial
- Folding design
- Low noise
- Class-leading torque motor
- Brakes in J1, J2, J3 and J4 axes - Internal cable arrangement

- High performance servo drive

- High resolution optical absolute

- High rigidity
- Tool I/O port

encoder

- Side connection / Bottom connection

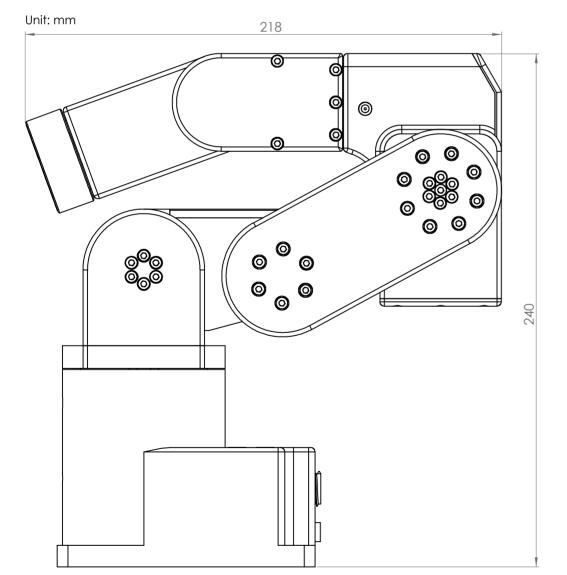


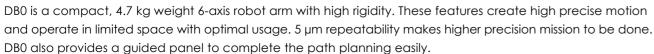
Teach-in panel

89

 $\bigcirc$ 

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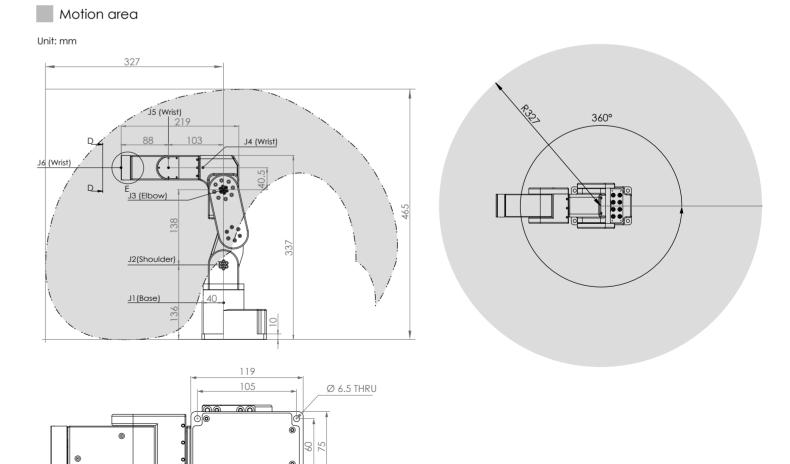




#### Specifications

Item		Unit	DBO
Payload		kg	0.5
Reach	Vertical	mm	465
Keuch	Horizontal	mm	327
*Repe	atability	μm	+/- 5
We	eight	kg	4.7
Power	r supply	V,A	48 Vdc, 5A
Bro	Brakes		1,2,3,4
Communication			TCP/IP, Modbus TCP to controller/ EtherCAT to robot
IP protect	tion rating		IP40
Product Safety Certification		EN IS EN 60 EN IS	O 12100 O 10218-1 )204-1 O 13849-1 DIS 10218-1.2

#### Dimensions



Base mounting hole

## cpcRobot 6 - axis robot

ltem	Unit	DBO
	J1 (Base)	+ 175° / - 175°
	J2 (Shoulder)	+ 160°/ - 15°
Max. motion range	J3 (Elbow)	+ 145°/- 80°
Max. monormange	J4 (Wrist)	+ 175°/ - 175°
	J5 (Wrist)	+ 90° / - 90°
	J6 (Wrist)	Infinite
	J1 (Base)	180°/sec
	J2 (Shoulder)	180°/sec
*********	J3 (Elbow)	180°/sec
**Max. speed	J4 (Wrist)	360°/sec
	J5 (Wrist)	360°/sec
	J6 (Wrist)	360°/sec
*Max. TCP speed	mm/s	1000

\* When the temperature of the robot is constant.

\*\* The maximum speed depends on the center of mass offset.

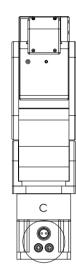
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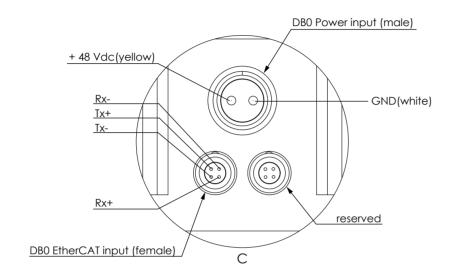
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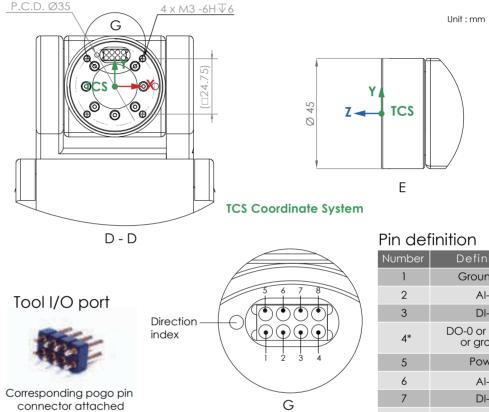
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#### DB0 power/signal input and MCS Coordinate System

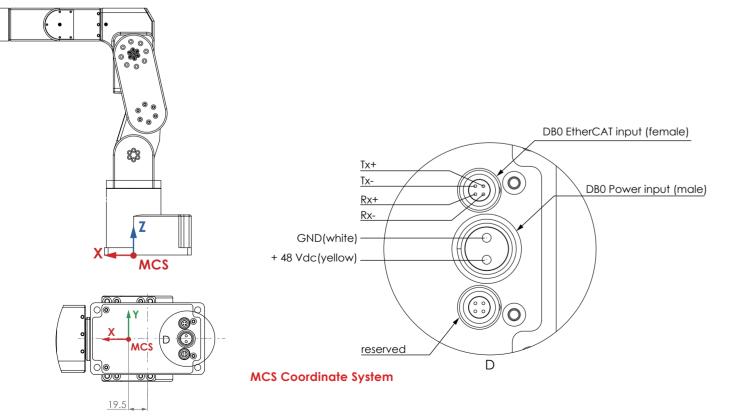
Side connection



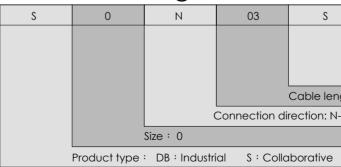




Bottom connection



#### Robot Ordering information



#### Accessories





IPC Controller (Lex SKY2 2I640DW) Power Supplier: 10A@48VDC

## cpcRobot 6 - axis robot

#### DBO end connection dimensions and TCS coordinate System

	Number	Definition	Description				
、 、	1	Grounding	Grounding				
Ĵ	2	AI-0	analog input (0~10V)				
	3	DI-0	digital input				
	4* DO-0 or power or ground		Digital output or 0/12/24 V or ground				
/	5	Power	0/12/24 V				
	6 Al-1		analog input (0~10V)				
	7	DI-1	digital input				
	8*	DO-1 or power or ground	Digital output or 0/12/24 V or ground				

\* The user can set the output signal as PNP, NPN, or pull/push via the interface.

	G	J				
	Customization					
	Тоо	I I/O Signal: G:	Typical I/O EC : EtherCAT			
The rotation angle of the final axis: M: unlimited S: ±360°						
ngth: 03:3 m 12:12 m						
- side direction B- bottom direction						



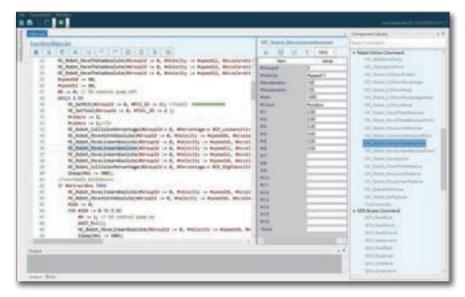
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## cpcRobot Features



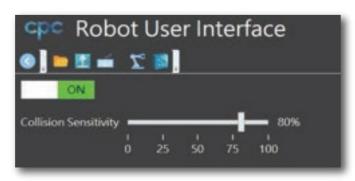
The robotic arm interpreter is a specialized editor for crafting motion programs. Developers can expedite programming and streamline motion verification by simply clicking instructions, configuring settings, and inserting code.





The cpc robotic arm collision detection system employs mathematical models to sense collision during execution of tasks, eliminating the need for external sensors. It covers both the arm and the tool, with sensitivity adjustments available on a dedicated interface for ease of use and configuration.



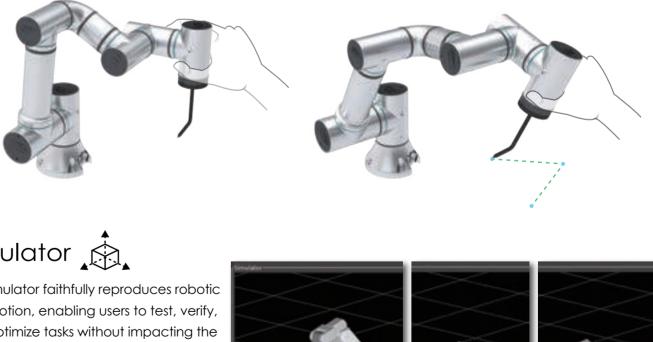


# Dimensional Dragging

In zero-gravity mode, dimensions for free dragging can be specified, including lines and planes.

## Hand-Guided Teaching

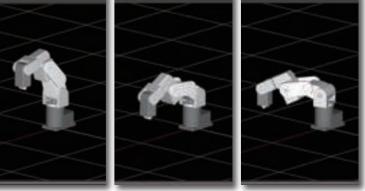
Hand-guided teaching is an intuitive method for editing robotic arm paths, bypassing the need for complex programming languages. By manually moving the robotic arm, required actions are recorded in real-time, empowering non-technical personnel to effectively employ robotic arms for diverse tasks.



Simulator

The simulator faithfully reproduces robotic arm motion, enabling users to test, verify, and optimize tasks without impacting the physical arm. It offers single-joint operation and Speed Override features, serving as a safe and efficient simulation tool for developing and testing robotic arm applications.





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## cpcRobot Features

Automated Tool Dimension Calculation

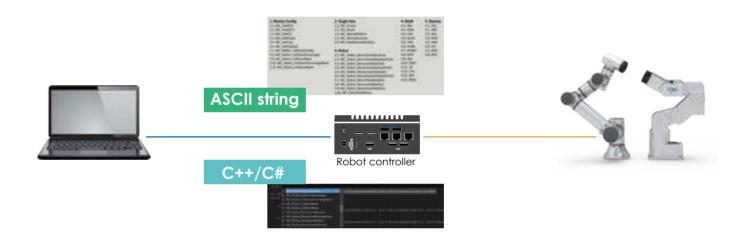
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The automated tool dimension calculation feature automatically calculates end-of-arm tool dimensions, reducing manual input, minimizing errors, and enhancing user experience in robotic arm applications.

Robot User Interface	Barne Balance Brooking	Annual Statut California California California
	Part - Int - Int - Inte	
	_	
		Measure Tool-
		- Persient Copylemics X 0.00 ven V 0.00 ven Z 0.00 even
- II.	=" x <sup>2</sup> 0,-"	
		Position2: Copy from TCP X 600 mm Y 600 mm Z 600 mm
		- U 0.00 * V 0.00 * W 0.00 *
	- M	X 0.00 mm V 0.00 mm Z 0.00 mm
The Resident		U 0.00 * V 0.00 * W 0.00 *
-		X 600 mm Y 0.00 mm Z 0.00 mm
		0 000 . A 000 . M 000 .

#### API and SDK Support

The robotic arm system supports API (Application Programming Interface) and SDK (Software Development Kit), enabling developers to write functions using C, C++, and custom languages. By offering APIs and SDKs, it becomes an open and flexible platform, simplifying robotic arm integration into developers' applications.



## Automatic PCS Coordinate System Configuration $\leftrightarrow$

The automatic PCS Coordinate System Configuration feature automatically calculates and sets the robotic arm's coordinate system, including reference points, directions, and related parameters. This simplifies adaptation to various work scenarios and tasks while reducing operator configuration workload.



#### EtherCAT Automatic Configuration Ether CAT

EtherCAT automatic configuration automatically recognizes and configures specified devices on EtherCAT, saving time, simplifying the process, and ensuring configuration accuracy.



cpcRobot offers an Android app for remote operation, functioning as a teaching tool for users to perform tasks including program editing, numerical monitoring, manual operations, and teaching.



Using cpcStudio

**Robot Motion Control** · EtherCAT SDO Command

Modbus Command

**Bitwise Operation** 

Math Library

Flow Control -

**User Defined Command** 

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F/T sensor 🗛 Vision 👁 measuring probe

PC

cpcStudio

Program editing

Support ICE-61131-3 standard languages and PLCopen

motion instruction (cpcStudio)

IEC 61131-3 PLC Language

- Interpreter

API

Option

>PC UA

**CPC VIP** 

Modbus wifi

TCP/IP

cpcStudio

Ether CAT.

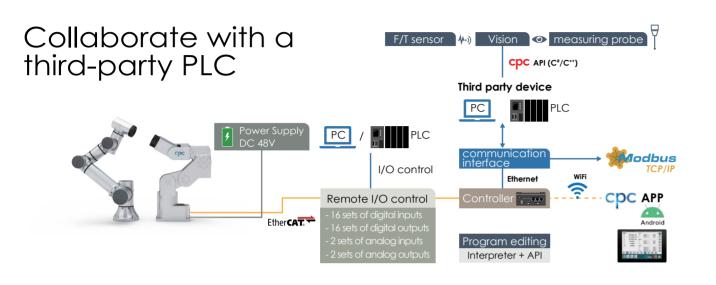
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CDC APP

 $(\odot)$ 

**Motion Library** 

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EtherCAT Slave

Ether CAT.

cpcRobot

- Interpreter 🔁

c#/c++





















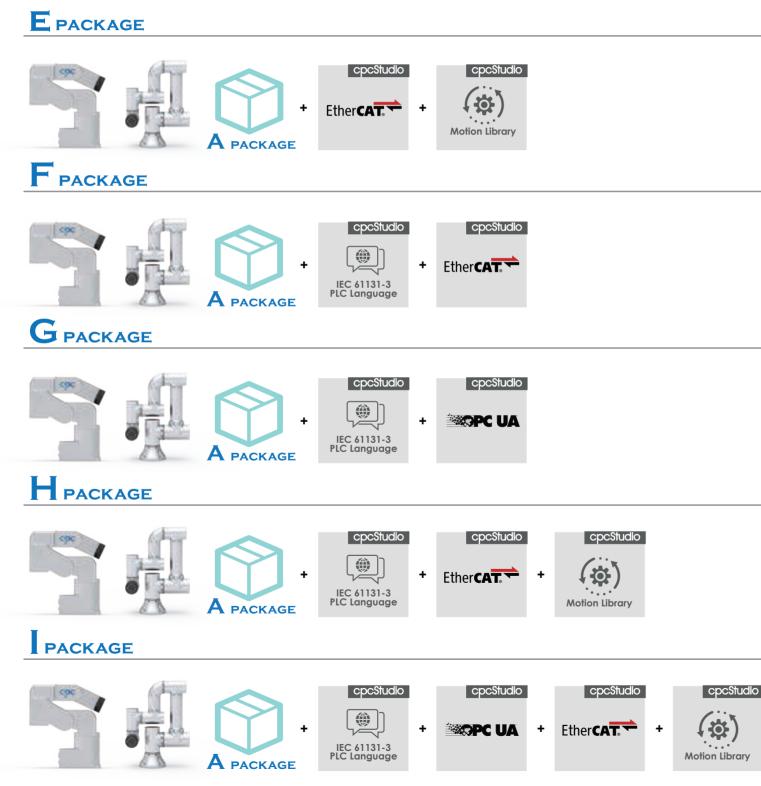
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### Package selection SO/DBO





## ATC Automatic Tool Changer System

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1. Quick and easy

2. High reliability

3. Liahtweight

ATC Automatic tool change system

the reliability and integration accuracy of the entire tool changer.

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In the process of automation, robot arms are increasingly required to perform multitasking to optimize the use of simple design and space efficiency. Therefore, automatic tool change can greatly reduce downtime and tool change time in the robot system. It is seen as an essential requirement to increase production capacity. Direct Technology has launched an automatic

No external air pressure and power are needed, and the tool exchange can be completed during the movement of the

Because it does not rely on extra power sources, there is no need to worry about the instability of the source and can keep

Compare to the same class, because of no extra adapters; it will not increase the excessive load consumption of the robot arm.

Using the permanent magnet to fix the connecting plate and the tool holder greatly reduces the risk of mechanical wear.

Provide customized air pressure and electrical connectors to suit the various tools of the different applications.

tool change system for micro-robots, including the holder, tool/robot joint, and various connectors.

robot arm, which simplifies the entire tool change system and saves the time for tool exchange.

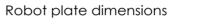
4. Magnet support guiding ; all directions mechanical fixing

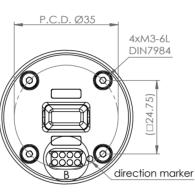
5. Provide electrical connector interface / Customization

Its unique patented design is purely mechanically combined, so it brings the following main feature:

#### Tool changing mechanism tool / fixture connecting plate

#### Robot side :

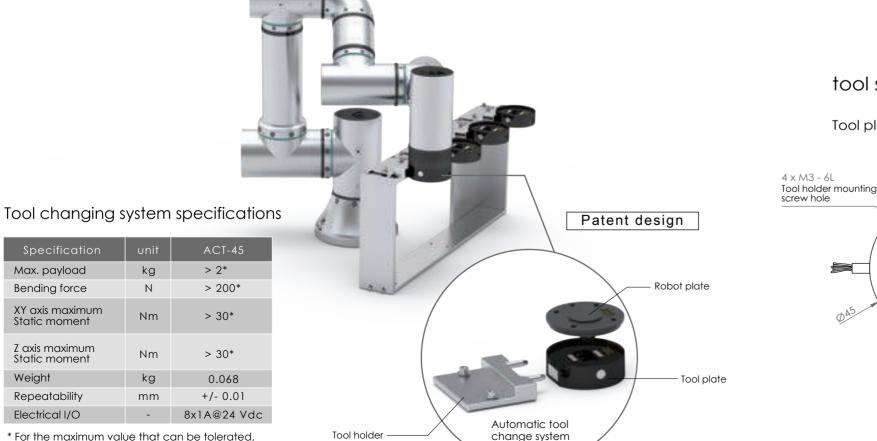




Assembly height Ø20 h8 Ø

Robot plate connecting plate

Pogo pin

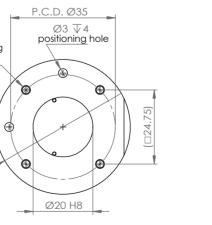


\* For the maximum value that can be tolerated, please get in touch with cpc team.

#### tool side :

#### Tool plate dimensions

#### Tool plate output interface





Max. payload

Bending force

XY axis maximum Static moment

Z axis maximum

Static moment Weight

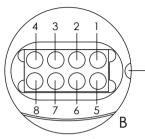
Repeatability

Electrical I/O

18

## ATC Automatic Tool Changer System

#### Robot plate input interface



direction marker

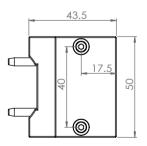


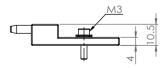


#### The relationship between the pins and the wiring

input interface	output interface					
Pogo pin / No.	Flying wire / Color					
1	brown					
2	gray					
3	blue					
4	yellow					
5	red					
6	pink					
7	green					
8	white					

#### Tool holder





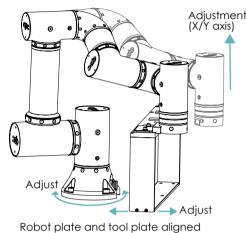
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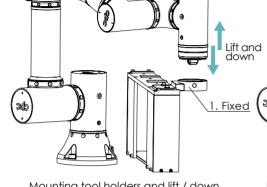
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#### Tool changer installation and setting

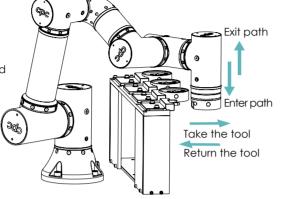
GDC



on the same coordinate to engage.



Mounting tool holders and lift / down to align the plate



Using a simple process to test the changing cycle. Fine-tune the TCS to the engaging is smooth and exact.





#### Tool changer ordering information

ATC	45	М	Р	F	N	01	J		
								Customization	
							Cable leng	th: 01 : 0.1 m	N : none
			Air pressure connector: N: none						
			Output electrical interface: F: Flying wire C: M8 connector						
			1	Input electrical interface: P : Pogo pin F : Flying wire C : M8 connector					
			Part: M: Ro	bot plate	T: Tool pl	ate H: T	ool holder	K: Kit	
		Size : 45							
Product type : ATC Automatic tool change system									



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#### VA Vacuum gripper

VA is a compact integrated vacuum gripper that includes a vacuum pump, pressure detector, and solenoid valve to form a complete vacuum cycle system. Users don't need to prepare a vacuum source. Since there is no tracheal distribution, using the gripper with the arm will avoid the problem of entanglement in the past.

In addition, the vacuum pump, air pressure detector, and solenoid valve can be controlled independently. The user can determine the optimal process for operating the gripper. The VA vacuum gripper can

optimal process for operating the gripper. The VA vacuum gripper can be installed directly on the cpcRobot and ATC automatic tool changing system to achieve plug-and-play function.

#### Features

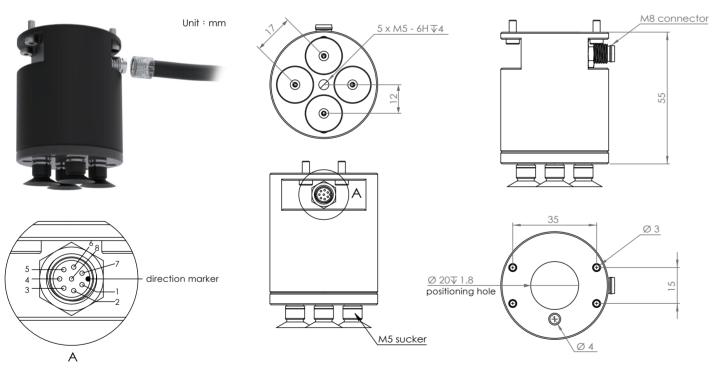
- Plug and play function

- Built-in vacuum ejector, all-electric supply, no need for external pipes.
- Built-in air pressure sensor.
- The pump operation can be controlled freely; therefore, the pump duty cycle can be used efficiently, and the service life can be increased.
- The M5 air pad can be replaced based on application needs. The unused 5xM5 threaded holes must be sealed with set screws. (Customization)

VA Vacuum gripper					
Model	VA-45				
Actuation energy	DC power				
Weight (kg)	0.23				
Maximum suction load (kg)*	0.9				
Maximum vacuum pressure ( mbar )**	-500				
Maximum flow (I/min)**	0.55				
Operating temperature ( °C )	5-50				
Pressure sensor					
Rated pressure range (mbar)	0-1010				
Output voltage (V)	1-5				

///

 \* The suction direction of the standard product is vertical, and the actual use must take into account the diameter of the sucker, the installation direction, and the position of the center of gravity.
 \*\* This ideal value will depend on atmospheric pressure conditions.

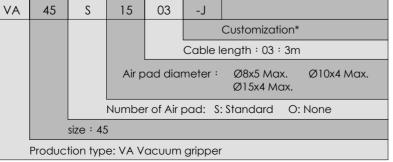


# Pick and Place Pick and Place CCC

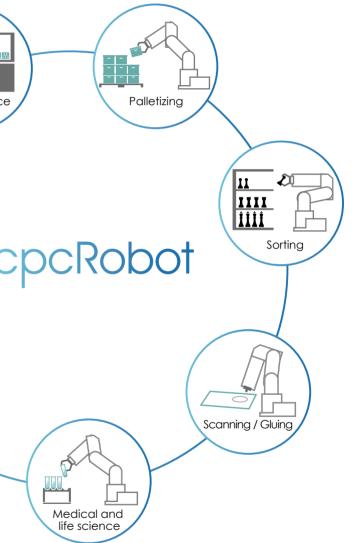
#### Pin table

Number	Function	Wire diameter	color
1	24V	28 AWG	white
2	DI-1 (Pump switch)	28 AWG	blue
3	DI-0 Vaccum no/off	28 AWG	pink
4	DO-1	28 AWG	gray
5	DO-0	28 AWG	yellow
6	AO-1	28 AWG	green
7	AO-0 ( Pressure sensing)	28 AWG	brown
8	GND	28 AWG	red

#### VA Vacuum gripper ordering information



\*Note: The user can design the customized mounting hole of the pad and positioning hole on VA gripper.



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Not only for users, but also for designers CPC'S PRODUCTS INSPIRE YOU! Together with cpc to achieve new levels of innovation!